

Work Order ID 65815

Wednesday, January 26, 2011 11:08:29 AM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Item Name: Deck Plate

Stop



Start Date: 1/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

R

Date:

11-01-26

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-616

E

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

8/10/21/7

dg for BG 11-02-17

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/2/17 sf

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/21/7

(T)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D350-616-015

Accept

Setup Start

Revision ID:

Stop

Item Name: Deck Plate

Start Date: 1/26/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 2/7/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: 31C

PPP Rev: _____

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

1/12/17

11/02/18

MK

11-02-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Wednesday, January 26, 2011 11:08:34 AM

Page 1

Work Order ID: 65815

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 1/26/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10	NAS1149D0363J	Purchased	No			110	Each	8.0000	10	10			
-----------	---------------	-----------	----	--	--	-----	------	--------	----	----	--	--	--



Washer

Location	Loc Qty	Loc Code
----------	---------	----------

ST	6	
----	---	--

107715	6	
--------	---	--

ST335	2	
-------	---	--

105792	2	
--------	---	--

D2344		Manufactured	No			110	Each	4.0000	1	1			
-------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--



Litter Deck Plate, 350

Location	Loc Qty	Loc Code
----------	---------	----------

ST224	4	
-------	---	--

64756	4	
-------	---	--

D2348		Manufactured	No			110	Each	1.0000	4	4			
-------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--



Wearplate

Location	Loc Qty	Loc Code
----------	---------	----------

ST011	1	
-------	---	--

58425	1	
-------	---	--

~~58425~~

M 116007 11/2/178

1 11/2/178

4 1364802 11/2/178

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 2

Work Order ID: 65815

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 1/26/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

S D2353
Stiffener

Manufactured No 110 Each 11.0000

11/2/17sf

Location Loc Qty Loc Code
ST224 11

58426

11

S D2364
Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 3.0000

11/2/17sf

Location Loc Qty Loc Code
ST225 3

57749

1

64098

2

S D2365
Wearplate

Manufactured No 110 Each 2.0000

11/2/17sf

Location Loc Qty Loc Code
ST012 2

57750

2

S D2369-1
Deck Plate Locator Brackets

Manufactured No 110 Each 2.0000

11/2/17sf

Location Loc Qty Loc Code
ST241B 2

64758

2

S D2369-3
Deck Plate Locator Brackets

Manufactured No 110 Each 3.0000

11/2/17sf

Location Loc Qty Loc Code
ST241B 3

64759

3

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Page 3

Work Order ID: 65815

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 1/26/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

S D3494-1
Stub Cover

Manufactured No

110 Each 1.0000

1
11/2/11 SP

Location

Loc Qty

Loc Code

ST224

1

61657

1

1

S MS20426AD4-5
Rivet

Purchased No

110 Each 5,615.000

25
25
11/2/11 SP

Location

Loc Qty

Loc Code

ST317

5615

6733

633

6874

4982

25

S MS20426AD4-6
Rivet

Purchased No

110 Each 1,981.000

25
25
11/2/11 SP

Location

Loc Qty

Loc Code

ST317

1981

110139

1981

25

S MS20426AD5-7
Rivet

Purchased No

110 Each 1,217.000

6
6
11/2/11 SP

Location

Loc Qty

Loc Code

ST317

1217

101340

1025

7681

192

6

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 65815

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 1/26/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

MS20426AD5-8 / Purchased No

110 Each

1,319.000

.6

.6



Rivet



11/2/12

Location

Loc Qty

Loc Code

ST317

1319

4533

1319

6

MS20601-AD4W2 Purchased No

110 Each

123.0000

15

15



Rivet



11/2/12

Location

Loc Qty

Loc Code

ST322

123

114945

123

15

MS20601-AD4W3 Purchased No

110 Each

3,553.000

30

30



Rivet



11/2/12

Location

Loc Qty

Loc Code

ST321

3553

114538

3553

30

MS21042L3: Purchased No

110 Each

3,059.000

6

6



Nut



11/2/12

Location

Loc Qty

Loc Code

ST300

3059

114784

9

115835

550

116391

900

116540

800

116549

800

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 65815

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 1/26/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

MS24693-C273

Purchased

No

110

Each

163.0000

6



Screw



6
11/2/11 ZP

Location

Loc Qty

Loc Code

ST310

163

108246

5

114752

158

MS24693-C48

Purchased

No

110

Each

34.0000

22



Screw



6
22
11/2/11 ZP

Location

Loc Qty

Loc Code

ST309

34

116289

34

MS35207-264

Purchased

No

110

Each

10.0000

4



Screw



22
4
11/2/11 ZP

Location

Loc Qty

Loc Code

ST295

10

109031

2

115300

8

4

Wednesday, January 26, 2011 11:08:36 AM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21 NW

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.		AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	